

**MACK<sup>®</sup>**  
**WORKWEAR**  
**CATALOGUE**



**MACK<sup>®</sup>**



# MISSION STATEMENT

Mack® workwear is designed to protect and support the body for peak performance in extreme work environments. Through a continuous process of research, innovation and refinement, we produce clothing, footwear and accessories designed to harmoniously move and perform with the body, to keep you performing through the demands of a long work day.

This not only ensures that our products are the most functional and durable as possible, but that they improve the health and wellbeing of workers.

## MACK WORKWEAR

The performance requirements of the body and harsh work environments are at the foundation of our design process, and that's why Mack® workwear features a number of performance systems to meet these demands.

The range includes unique cuts that promise a comfortable fit – particularly in the leg and shoulder areas, and reinforced in places that are prone to rubbing, scuffing or fraying from rougher environments and wear and tear.

Tough fabrics that are suited to Australian conditions, and those working in them, have been used to ensure the garments stay looking good for whatever the work day brings.

**DESIGNED  
TO ENDURE.  
MADE TO  
MOVE.  
WORN TO  
PERFORM.**



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# PERFORMANCE SYSTEMS

## *articulatedFIT™*

A body design system to allow natural bio mechanical movement of the lower body enhancing zonal flexibility.



## *radiatorTECH™*

Manufacturing and design principles which allow breathability and natural air movement keeping your body cooler while you work.



## exoSHIELD

Designed to protect and reinforce hard wearing zones on your clothing giving long lasting durability.

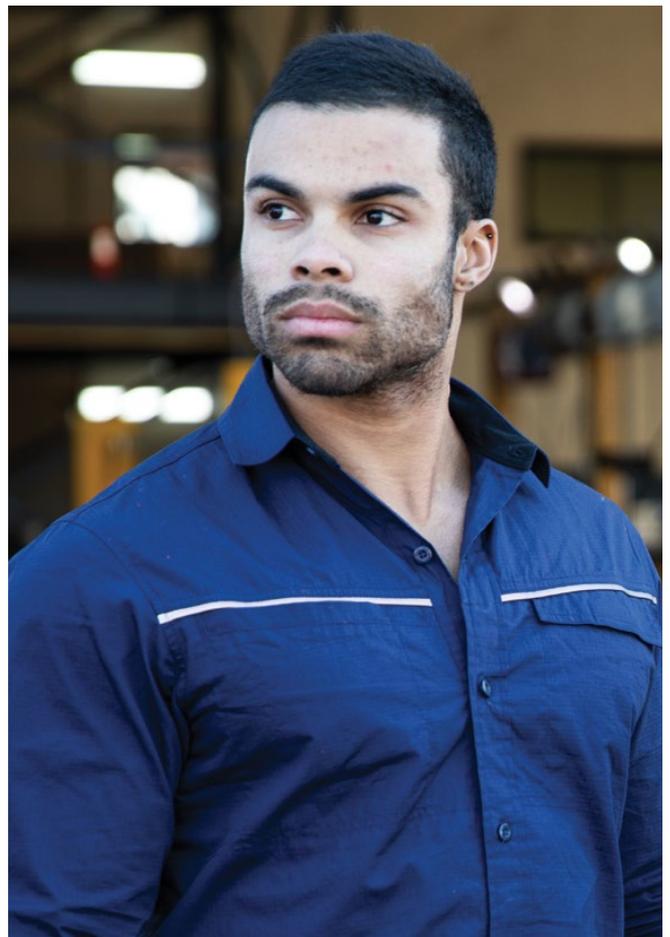


## ANTI-STATIC

Garments made from fabrics that minimise the static build up in volatile environments. This is a safety requirement for most electricians.

## REFLECTIVE

Garment contains retro-reflective material to improve visibility in low light conditions.



# ALLOY RANGE

The Mack® Alloy Range has been designed with the articulatedFit system in mind to provide you flexibility and functionality while working.

The latest sleek look suited to work and play.





## ALLOY COTTON RIPSTOP SHIRT

100% Cotton Ripstop • Fabric Weight 145gsm

Keep your cool at work or play in our lightweight breathable multi vent shirts.

### FEATURES

- Solid colour long sleeve shirt in Ripstop fabric for durability in the upper body
- ArticulatedFIT™ applied as all in one vent and action pleat providing extra flexibility at the back
- Mack® radiatorTech™ feature for additional breathability and air flow management. This system incorporates underarm mesh vents, back armhole vent and action pleat all in one, back yoke vent across shoulders
- ANTI-STATIC - made from 100% Cotton fabrics to ensure natural and minimal static build up
- Inner collar band in soft texture jersey fabric
- Retro-reflective piping for additional visibility

MKALS0001

**SIZES**  
**S-2XL**

**COLOURS**



radiatorTECH™

articulatedFIT™

ANTI-STATIC

REFLECTIVE





## ALLOY STRETCH TWILL CARGO PANT

98% Cotton 2% Elastane Twill • Fabric Weight 260gsm

Move with ease in our double layered knee stretch pants.

### FEATURES

- Stretch twill, modern fit cargo pant
- ArticulatedFIT™ feature including the unique double back yoke and discreet crotch panels exclusive to Mack designs
- Featured dual cargo pockets with additional smaller pocket for extra storage
- Double layer knee for extra strength
- Triangle plastic key holder applied to right hand side belt loop

**MKALP0001**

**SIZES**  
**77R-107R**

**COLOURS**



*articulatedFIT™*

**ANTI-STATIC**





## ALLOY STRETCH TWILL CARGO SHORT

98% Cotton 2% Elastane Twill • Fabric Weight 260gsm

Moving about is easy in our stretch shorts.

### FEATURES

- Stretch twill, modern fit cargo short
- ArticulatedFIT™ features have been strategically placed to provide comfort and flexibility
- Featured dual cargo pockets with additional smaller pocket for extra storage
- Drawcord and button waist feature
- Triangle plastic key holder applied to right hand side belt loop

MKALSH001

**SIZES**  
**77-107**

**COLOURS**



articulatedFIT™

ANTI-STATIC





## ALLOY FLEECE HOODIE

CVC 75% Cotton 25% Polyester • Fabric Weight 300gsm

Keep warm in style with our functional pouch pocket and reinforced patched hoodie.

### FEATURES

- Fleece hoodie with cotton patches and lined hood
- exo SHIELD has been incorporated in the design of this garment at front pockets and shoulder panels to provide reinforcement based on high abrasion areas when carrying objects on the shoulders or against the body
- Shaped hood with drawcord
- Exclusive Mack® branding: 3D Bulldog on right sleeve
- Sleeve pocket
- Retro-reflective piping for additional visibility

MKALH0001

**SIZES**  
**S-3XL**

**COLOURS**



exoSHIELD

REFLECTIVE







MACK



## ALLOY JACKET

Nylon with matte coated finish • Fabric Weight 139gsm

Keep warm and dry in our quilted shower proof jacket.

### FEATURES

- Shower proof nylon, zip front jacket with quilted poly filling
- Ribbed inner storm cuff
- Internal chest pocket with touch tape closure
- Exclusive Mack branding: matte print on sleeve and PU patch on back

MKALJ0001

**SIZES**  
**S-3XL**

**COLOURS**



# ANTHEM RANGE

Engineered to maximise performance at work, the Anthem range is designed around the movement of the body.

The range has been constructed using a mix of fabrics in high flex zones and reinforcement in high abrasion areas to improve mobility.





## ANTHEM CANVAS CARGO PANT

100% Cotton Canvas Preshrunk • Fabric Weight 270gsm

Move with ease in any work situation in our stretch back yoke panel.

### FEATURES

- Unique multi fabric/multi function, classic fit, cargo pant
- ArticulatedFIT™ - unique double back yoke and stretch panels in key high flexibility areas - exclusive to Mack® designs
- exoSIELD has been incorporated in the design of this pant at pockets and hem to provide reinforcement in high abrasion areas
- Combination of three fabrics to provide comfort, breathability, stretch and durability

MKALP0002

**SIZES**  
77R-107R

**COLOURS**



exoSIELD

articulatedFIT™





## ANTHEM CARGO SHORT

100% Cotton Canvas Preshrunk • Fabric Weight 270gsm

Move with ease in any work situation in our multi stretch paneled shorts.

### FEATURES

- Unique multi fabric/multi function, cargo short
- ArticulatedFIT™ - unique double back yoke and stretch panels in key high flexibility areas - exclusive to Mack designs
- Combination of three fabrics to provide comfort, breathability, stretch and durability
- Triangle plastic key holder applied to belt loop

MKALSH002

**SIZES**  
77-107

**COLOURS**



exoSHIELD

articulatedFIT™









## MENS STRETCH COTTON JEANS

98% Cotton 2% Elastane Denim • Fabric Weight 13.05oz/430gsm

Move with ease in our stretch jeans.

### FEATURES

- New dark and durable cotton stretch denim in modern fit
- ArticulatedFIT™ feature including the shaped back yoke and knee panels to enhance body movements
- Traditional 5 pockets Jean for the required extra storage
- Wider belt loops for extra strength
- Triangle plastic key holder applied to right hand side belt loop

MKIJN0001

**SIZES**  
77R-107R  
87S-132S  
79L-94L

**COLOURS**



articulatedFIT™





# XENON SAFETY RANGE

Be safe and be seen in Mack® hi vis work gear



## XENON 2 TONE D/N TAPED RIPSTOP SHIRT

100% Cotton Ripstop • Fabric Weight 145gsm

Keep your cool and be seen at work in our lightweight breathable multi vent shirts.

### FEATURES

- Long sleeve two tone day/night high visibility shirt
- ArticulatedFIT™ applied as all in one vent and action pleat providing extra flexibility at the back
- Mack® radiatorTech™ feature for additional breathability and air flow management. This system incorporates underarm mesh vents, back armhole vent, action pleat and back yoke vent across shoulders
- ANTI-STATIC - this garment is made from 100% cotton fabric to ensure natural and minimal static build up
- Perforated retro-reflective tape in hoop configuration compliant to AS/NZS 4602.1:2011 for higher visibility

MKALS0002

**SIZES**  
**S-2XL**

**COLOURS**



radiatorTECH™

articulatedFIT™

ANTI-STATIC

REFLECTIVE



  
CLASS DAY AND NIGHT  
AS/NZS 4602.1:2011



## XENON HI VIS SHORT SLEEVE POLO

100% Polyester Micromesh • Fabric Weight 160-170gsm

Stand out at work in our lightweight hi vis compliant polo.

### FEATURES

- Short sleeve high visibility polo with sublimation print
- Mack® radiatorTech™ additional side and underarm mesh panel for breathability and air flow management
- Contrast mesh fabric at angled side panel
- Mack® sublimation print design at front

MKALS0003

**SIZES**  
**S-5XL**

**COLOURS**



radiatorTECH™



CLASS DAY  
AS/NZ 4602.1.2011









## XENON 2 TONE HI VIS HOODIE

100% Polyester Fleece • Fabric Weight 280gsm

Stay safe and warm in our high visibility compliant hoodie.

### FEATURES

- Two tone high visibility fleece hoodie compliant to AS/NZS 4602.1.2011 High Visibility Safety Standard for Class Day Use
- exo SHIELD has been incorporated in the design of this garment at shoulder panels to provide reinforcement in high abrasion areas
- Angled front yoke panel with reflective piping for additional visibility
- Secured hood cord to for safety when working with machinery
- Retro-reflective piping for additional visibility

MKALH0002

**SIZES**  
**S-3XL**

**COLOURS**



**REFLECTIVE**



CLASS DAY  
AS/NZ 4602.1.2011





## XENON 2 TONE TAPED SOFTSHELL JACKET

- Outer Face: 100% Polyester Bonded
- Inner Face: 100% Polyester Micro Fleece

Stay safe and warm in our high visibility compliant softshell Jacket.

### FEATURES

- 2 Tone high visibility softshell jacket compliant to AS 4602.1.2011 High Visibility Safety Standard for Class Day and Night Use.
- Segmented heat seal reflective tape for additional flexibility in movement and high visibility.
- Front Yoke panel with reflective piping.
- Internal LHS chest zip pocket for secure items
- Secure zip waist pockets
- Adjustable cuff closure
- Shaped longer back tail

MKXEJ0001

**SIZES**  
S-6XL

**COLOURS**



**REFLECTIVE**



CLASS DAY AND NIGHT  
AS/NZS 4602.1:2011





## XENON 2 TONE TAPED SOFTSHELL VEST

- Outer Face: 100% Polyester Bonded
- Inner Face: 100% Polyester Micro Fleece

Stay safe and warm in our high visibility compliant softshell vest.

### FEATURES

- 2 Tone high visibility softshell vest compliant to AS 4602.1:2011 High Visibility Safety Standard for Class Day and Night Use.
- Reflective tape in Hoop configuration and over the shoulder tape for high visibility.
- Stand up collar with internal lining for extra warmth
- Front Yoke panel with reflective piping
- Vertical LHS chest zip pocket for secure items
- Secure zip waist pockets
- Shaped longer back tail

MKXEV0001

**SIZES**  
**S-5XL**

**COLOURS**



**REFLECTIVE**



CLASS DAY AND NIGHT  
AS/NZS 4602.1:2011





**ACCESSORIES**  
**RANGE**



## FLAT BRIM TRUCKER HAT

Cotton Drill / Nylon Mesh

### FEATURES

- Stylish contrast colour flat brim trucker cap
- Front panel with Mack logo embroidered patch
- Soft mesh back panel
- Adjustable clip fastener for better fit

MKTRUKHAT

**SIZES**  
ONE SIZE FITS ALL

**COLOURS**



## CURVED TRUCKER HAT

Cotton Drill / Nylon Mesh

### FEATURES

- Stylish all black baseball cap
- Front panel with matte rubber Mack® logo
- Soft mesh back panels for breathability
- Adjustable clip fastener for better fit

MKBASBHAT

**SIZES**  
ONE SIZE FITS ALL

**COLOURS**



3PK

## PERFORMANCE SOCK

78% Bamboo, 20% Nylon, 2% Elastane

### FEATURES

- RadiatorTECH™ to improve breathability in high sweat zones
- ArticulatedFIT™ to allow natural movement of the foot
- Bamboo is naturally anti-bacterial to help combat odour
- Padded zone to disperse boot shaft pressure
- Compression zones reduce sock movement
- Reinforced and padded toe and heel

MKPERSOCK

**SIZES**  
6-10  
11-14

**COLOURS**



radiatorTECH™

articulatedFIT™

## COTTON/ELASTANE CREW SOCK

80% Cotton, 17% Polyester, 3% Elastane

### FEATURES

- Value pack - 3 pairs per pack!
- Exceptionally comfortable and breathable for all day wear
- Cushioned wicking sole
- Reinforced toes and cuff

MKCOTSOCK

**SIZES**  
6-10  
11-14

**COLOURS**



# MACK® CLOTHING SIZING CHART

**FOR A COMFORTABLE FIT IT IS IMPORTANT TO MEASURE CORRECTLY**

**WHEN MEASURING MAKE SURE THE TAPE MEASURE IS LEVEL AND NOT TIGHT**

**THIS GUIDE FOLLOWS THE AUSTRALIAN BODY SIZING MEASUREMENTS RECOMMENDATION.**

**THESE ARE NOT GARMENT MEASUREMENTS (WITH THE EXCEPTION TO FIT WAIST FOR SHORT/PANTS)**

## SPECIAL NOTES

### FOR TROUSERS

Use only waist and inside leg measurements to make your selection.

### MACK® CLASSIC FIT ANTHEM PANT

The classic fit is traditionally generous around the seat and leg areas, making this tough garment comfortable and flexible at work.

### MACK® MODERN FIT ALLOY PANT

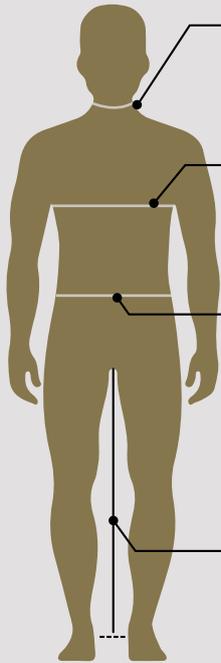
A fit for comfort at the upper body of pant with a slimmer leg in comparison to the Mack classic fit. This fit provides you with flexibility of movement.

### FOR SHIRT CHEST

Please note this is "TO FIT" chest measurement - shirt chest measurements are bigger for comfort and movement.

### FOR JACKETS

Use chest measurement only. Jackets are normally worn over clothing and have been designed to be slightly bigger than a shirt.



### NECK

Measure around your neck where the collar sits, allowing two fingers behind tape measure for comfort.

### CHEST/BUST

Measure straight and around the fullest part of your chest or bust. Ensuring tape is kept level and straight across the back.

### WAIST

Measure around natural waist line. This is where your pants sit and measure over under garments and not over pant waistband. Keep tape level yet not too tight against skin.

### INLEG

Measure inside leg from the crotch seam to the heel of the shoe.

## SHIRTS, KNITWEAR & JACKETS

SIZE	XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
TO FIT NECK (cm)	34/35	36/37	38/39	41/42	43/44	45/46	48/49	50/51	52/53	55/56
TO FIT CHEST (cm)	87	92	97	102	107	112	117	122	127	132
RECOMMENDED IF YOU ARE:	86-91	91-95	96-100	101-105	106-110	111-115	115-120	120-124	124-129	130-134

## SHORTS, PANTS & JEANS

	77	82	87	92	97	102	107			
FIT TO WAIST (cm / inches)	77 / 30"	82 / 32"	87 / 34"	92 / 36"	97 / 38"	102 / 40"	107 / 42"			
SHORT INLEG (cm)	24	25	26	27	28	29	30			

## PANTS INLEG

REGULAR SIZES	77R	82R	87R	92R	97R	102R	107R				
TO FIT WAIST (CM)	77	82	87	92	97	102	107				
TO FIT PANT INLEG (cm)	74	78	80	81	82	83	84				
STOUT SIZES	82S	87S	92S	97S	102S	107S	112S	117S	122S	127S	132S
TO FIT WAIST (CM)	82	87	92	97	102	107	112	117	122	127	132
TO FIT PANT INLEG (cm)	71	72	74	76	78	81	81	83	83	83	85
LONG SIZES	84L	89L	94L								
FIT TO WAIST (cm)	84	89	94								
TO FIT PANT INLEG (cm)	83	85	88								

## COLOUR REFERENCE GUIDE



ALLOY (AL)



BLACK (BB)



NAVY (NN)



SAND (SN)



YELLOW NAVY (YN)



YELLOW BLACK (YB)



# CARE & MAINTENANCE

## RECOMMENDATIONS TO PROLONG THE LIFE OF YOUR GARMENTS

### QUICK TIPS

Always follow instructions on all care labels attached to the garment. Each material has their own specific instructions, however the most basic are shown below:

#### WARM MACHINE WASH

DO NOT WASH OVER 40°C  
WASH GARMENT SEPARATELY BEFORE FIRST USE  
WASH GARMENT WITH SIMILAR COLOURS AND GARMENTS FOR CONSECUTIVE WASHES.



#### DO NOT USE BLEACH OR WHITENERS

THIS INCLUDES SOAKERS OR DOMESTIC DETERGENTS CONTAINING WHITENERS



#### LINE DRY IN SHADE

AVOIDING PROLONGED TIME IN SUNLIGHT  
REDUCES COLOUR FADING  
REVERSE GARMENT INSIDE OUT



#### MAY BE TUMBLE DRIED ON LOW SETTING

REFER TO INDIVIDUAL CARE INSTRUCTIONS, SOME GARMENTS IS RECOMMENDED TO DO NOT TUMBLE DRY



#### HOT IRON ON REVERSED SIDE

REFER TO INDIVIDUAL GARMENT CARE INSTRUCTIONS. SOME GARMENTS IS RECOMMENDED TO:  
DO NOT IRON  
DO NOT IRON TAPE IF APPLICABLE  
DO NOT IRON TRIMS



### SPECIAL NOTES - XENON

- Dry and store safety hi vis garments away from sources of heat and light.
- Inspect regularly for garment serviceability, excessive fading, mechanically damaged components or dirt/soiling.
- We recommend a garment examination every 3-6 months.
- If any of the above is not followed, it may result in garment non-conformance to specified Australian Standards and therefore should be replaced.

### GARMENTS TRIMS

Just like fabrics, components like reflective tape, polyester patches and other trims require care. Here are some extra tips:

- Where possible, you should wash the garment inside out. This helps protect trims for any abrasion and avoid any bleeding of colours.
- Do not use fabric softener on reflective tape garments. Excessive amounts of fabric softener may significantly damage the reflectivity of the tape.

**DESIGNED  
TO ENDURE.  
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WORN TO  
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As product details may change from time to time please contact Mack® workwear to gain the latest information.

